

ducting systems product selector





Polypipe Civils Limited is firmly established as the UK's leading manufacturer of ducting, drainage and environmental systems to the utilities, construction, civil engineering and agricultural industries.



This brochure is dedicated to our ducting systems and the legend below will assist in deciding which system is appropriate for your needs. If further technical information is required please contact our technical department who will be happy to assist.

Our ducting is available in colours in accordance with recommendations of the National Joint Utilities Group and a wide variety of prints are available to suit the application.



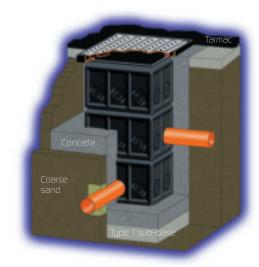
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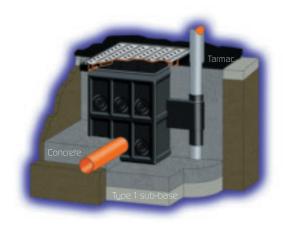
ACCESS AND POLE BOX INSTALLATION ADVICE ightarrow

Polypipe Civils Limited recommends that the systems be installed in general accordance with the Traffic Control Signals Unit (TCSU) specification. Polypipe access and pole boxes are designed to meet the requirements of the TCSU, making installation easy and trouble-free. Local specifications and requirements may apply.

TYPICAL INSTALLATION OF A 450 X 450mm ACCESS BOX SUBJECT TO VEHICLE TRAFFIC



TYPICAL INSTALLATION OF A POLYPIPE 450 X 450mm POLE BOX



COVERS AND FRAMES

Access box covers and frames should meet the requirements of BS EN 124 Class B125. In carriageways or other locations where vehicles may run over access boxes, heavier grades of cover may be required.

FOR FURTHER DETAILED
INFORMATION AND NBS
SPECIFICATION CLAUSES PLEASE
CONTACT OUR TECHNICAL OFFICE OR
VISIT OUR WEBSITE
WWW.POLYPIPECIVILS.CO.UK

GENERAL

In footways ducting for signal post cables and linking cables must have minimum cover depths of 450mm and 250mm respectively. The minimum depth of cover in carriageways is 600mm.

Subject to local duct specification, ducts should be bedded on 100mm of compacted bedding material. Duct lengths must be continuous and fully jointed, with the printing placed uppermost when laying. Suitable surround material should also be used to fill any voids between multiple ducts and should extend to 100mm above the ducts.

Polypropylene draw cords should be provided in each duct with no knots or joints and should extend a minimum of 1 metre into each access box.

ACCESS AND POLE BOXES

Ducts are easily connected to the selected entry point. The pre-trepanned section for the size of duct to be used can be cut out with a knife or hole saw. The duct should be inserted through the opening and cut to length.

Boxes that may be subject to traffic loading are typically installed as illustrated

ORDERS & INFORMATION

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RIDGIDUCT POWER →

Ridgiduct is a twin wall system, specifically engineered to provide a light, yet robust alternative to conventional ducting. Ridgiduct is manufactured in HDPE and the resulting stiff, yet flexible twin wall structure easily outperforms alternative products. Complimenting the Ridgiduct range are a selection of twin wall long radius drawn bends, manufactured in HDPE. These are available in most sizes and a range of angles.

Ridgiduct For ESI-12-24

Polypipe Civils is the UK's leading supplier to the power utilities. Ridgiduct Power 100mm, 125mm and 150mm complies fully with the electrical supply industry specification for ducts, ESI-12-24. Ridgiduct has been independently tested and certified by the BBA to ESI 12-24.

Ridgiduct features include:

- → Preferred choice of regional electricity companies
- → Low weight, flexibile, durable and high strength
- → Good impact resistance, even at low temperatures
- → BBA approved and complies with BS EN 50086-2-4 and ESI 12-24
- → Available in 1, 2, 3, and 6m lengths
- Available in an alternative twin wall split duct form for easy installation around existing cables with minimal change in strength

	Ridgiduct Power ESI 12-24 (Standard sizes)					
I.D. r	nm	O.D. mm	Length (m)	Product Code		
10	0	118	2	RB100X2		
12	5	148	2	RB125X2		
15	0	178	2	RB 150X2		
10	0	118	3	RB100X3		
12	5	148	3	RB125X3		
15	0	178	3	RB 150X3		
10	0	118	6	RB 100X6		
12	5	148	6	RB125X6		
15	0	178	6	RB 150X6		





Ridgiduct Power ESI 12-24 (Non-standard sizes)					
I.D. mm O.D. mm Length (m) Product Code					
94 110 6 RB94x6					

Printed Electrical Cable Duct



RIDGICOIL POWER \rightarrow

Ridgicoil is a coiled twin wall duct, its flexibility eliminates the need for special bends and the smooth bore has a low co-efficient for ease of cable installation.

Ridgicoil Power Duct					
O.D. mm	I.D. mm	Length (m)	Product Code		
40	31	50	RC40X50BE		
50	40	50	RC50X50BE		
63	50	50	RC63X50BE		
75	60	50	RC75X50BE		
90	71	50	RC90X50BE		
110	94	50	RC110X50BE		
160	140	50	RC 160X50BE		

Printed Electrical Cable Duct





POLYDUCT POWER →

Polyduct is manufactured in MDPE or HDPE and is available in both straight lengths and coils. It can be used for either open trench or trenchless applications.

Polyduct Power				
I.D. mm	O.D. mm	Length	Product Code	
32	37	100m coil	PD3237X100BEPE	
38	44	100m coil	PD3844X100BEPE	
50	60	50m coil	PD5060X50BEPE	



Some of the advantages of using Polyduct Power are:

→ High impact

- → Exceptional durability
- → Ease of use and transportation
- → Can be used for trenchless applications
- → Flexibility of coiled duct eliminating the need for special bends
- → Meets ESI 12-24 requirements

HOCKEY STICKS \rightarrow

Available to suit regional electricity companies own specifications. Details available on request.



$\mathsf{MOLE}\,\mathsf{DUCT} \to$

Single wall PVC black duct for trenchless applications.

	Mole Duct	
Diameter	Length	Product Code
50	1.5/3	PV037X1.5E
75	1.5	PV045X1.5E
89	1.5	PV055X1.5E

RIDGIDUCT POWER SPLIT DUCT \rightarrow

Ridgiduct Power Split Duct is mainly used for ducting existing cables.

	Ridgiduct Power Split Duct				
I.D. mm	Pack Qty	Length (m)	Product Code		
100	85	1	RB100X15		
125	46	1	RB125X15		
150	36	1	RB 150X 15		
100	85	2	RB 100X25		
125	46	2	RB 125X2S		
150	36	2	RB 150X2S		
100	85	3	RB 100X35		
125	46	3	RB 125X35		
150	36	3	RB 150X3S		



SERVICE PROTECTION MARKERS →

MDPE tile to $\mathsf{ESI12-23}$. Unique service markings available subject to minimum order quantities.

Service Protection markers				
Description	Length	Product Code		
150mm width printed "Electric Cables"	40m	PPTT 150		
200mm width printed "Electric Cables"	40m	PPTT200		

Other lengths available on request







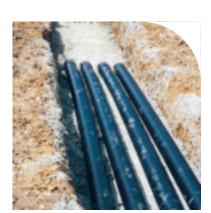
GENERAL PURPOSE DUCTING →

General Purpose uPVC duct and fittings are a cost effective alternative to higher specification systems, for use in light and medium duty applications. The products are manufactured to traditionally accepted dimensions but do not meet the requirements of BS EN 50086-2-4: 1994. General Purpose ducting is not suitable for Highways Agency applications and will require a better standard of installation than more robust systems for successful performance. All ducts include an integral socket and accessories include bends, junctions and end caps.

General Purpose Ducting				
Dia. inches	Dia. mm	Wall thickness mm	Length m	Product Code
2"	54	1.5-1.7	б	GP2X6B
3"	88.9	1.8-2.2	6	GP3X6B
4"	114	1.8-2.1	6	GP4X6B
6"	168	2.2-2.9	6	GP6X6B
8"	200	3.2-3.6	6	GP8X6B

General purpose ducting lengths include integral socket.

Please note this product comes in colour grey to black for both pipe and filtings.



SURETWIN →

Suretwin is a non-certified twin wall system which provides a cost effective alternative to conventional systems where a BBA or ESI duct is not required. The Suretwin system is currently available in 150mm diameter and meets the stiffness and normal duty impact requirements of BS EN 50086-2-4: Type 450 compression resistance only.

		Suretwin		
I.D. mm	O.D. mm	Length (m)	Pack qty	Product Code
150	178	6	36	GPT 150X6B



INSTALLATION INFORMATION →

Ridgiduct Twin-Walled High Density Polyethylene Ducting must be installed in accordance with the general requirements and any additional site requirements.

The general requirements are to be in accordance with MCHW, Volume 3, as shown below.

Ducting laid in depths of cover other than those specified below must be laid in accordance with the procedures described in the contract with the Highways Agency (HA).

Ridgiduct must be adequately protected against damage from site construction traffic and from agricultural or similar operations.

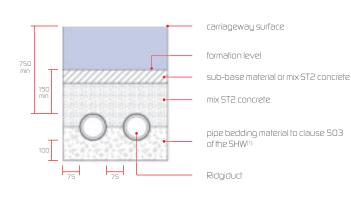
When used as ducts for fibre optic cabling the recommendations in BS 7718: 1996 should be followed.

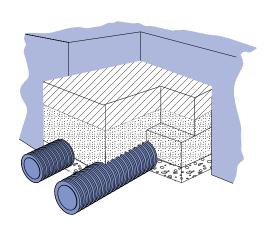
PROCEDURE (UNSEALED) →

Joints are made by a simple push-fit of one duct length into the coupler attached to the adjacent length, ensuring that the connection is fully made.

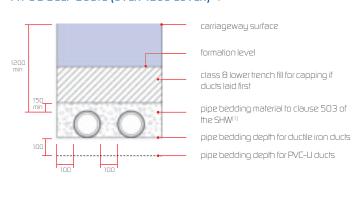
Inspection points can be made in the conventional manner depending upon the type of services to be installed.

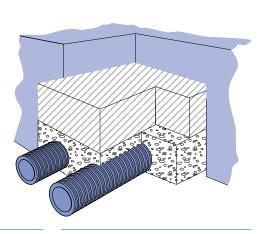
TYPICAL UNSEALED STANDARD DUCT INSTALLATIONS TYPE A SHALLOW DUCTS (750 TO 1200 COVER) \rightarrow



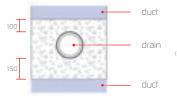


TYPE B DEEP DUCTS (OVER 1200 COVER) →





MINIMUM CLEARANCE BETWEEN DUCT AND DRAIN ightarrow



(1) Specification for Highway Works

MOTORWAY COMMS INSTALLATIONS
SHOULD BE IN ACCORDANCE WITH
MCHW SERIES 1500, FOR
INSTALLATION DETAILS REGARDING
MULTIPLE DUCT CONFIGURATIONS
AND SEALED SYSTEMS, PLEASE
REFER TO OUR TECHNICAL OFFICE FOR
SPECIFIC ADVICE.



RIDGIDUCT UTILITIES →

Available in a range of colours which comply with NJUG classifications.

Ridgiduct Utilities					
I.D. mm	O.D. mm	Length (m)	Product Code		
94	110	6	RB94x6		
100	118	6	RB 100X6		
150	178	6	RB 150X6		
225	266	6	RB225X6		
300	354	6	RB300X6		

Subject to minimum order quantities. Other sizes available.

Ridgiduct Utilities features:

- → Low weight, flexibile, durable and high strength
- → Good impact resistance, even at low temperatures
- → Available from stock

- → BBA approved and complies with BS EN 50086-2-4
- → Available in 1, 2, 3, and 6m lengths
- → Print options available



RIDGICOIL UTILITIES →

Ridgicoil is a strong yet flexible alternative to conventional ducting for underground utilities. Ridgicoil's flexibility eliminates the need for special bends and the smooth bore has a low co-efficient of friction for ease of cable installation. Supplied in 50m coils.

Ridgicoil					
Code	O.D. mm	I.D. mm	Length		
RC40X50	40	31	50m		
RC50X50	50	40	50m		
RC63X50	63	50	50m		
RC75X50	75	60	50m		
RC90X50	90	71	50m		
RC110X50	110	94	50m		
RC160X25	160	140	25m		

Ridgicoil Utilities features:

- → Compliance with EN 50086-2-4: Type 450N, normal duty impact resistance
- → Manufactured in polyethylene with excellence impact resistance at low temperatures
- → Long coil lengths for reduced jointing

- → Factory installed draw cord and couplings
- → Optional sealing rings for sealed system
- Colours and printing to suit the end use application (maybe subject to lead times)
- → Low weight, high strength

GAS DUCTING →

Single wall corrugated ducting for gas pipes. Available in either perforated or unperforated options.

Gas Ducting				
O.D. mm	Length (m)	Description	Product Code	
60	150	Perforated	LD60150YGAS	
60	150	Unperforated	UD60150YGAS	



Please ensure you are using this product to the correct specification of the end users requirements.



TELECOMMUNICATIONS DUCT \rightarrow

In addition to the Ridgiduct range of twin wall Telecommunications ducting, Polypipe Civils manufactures a range of specialist uPVC Telecommunications ducting systems, manufactured in accordance with dimensions and performance requirements tried and tested by the telecommunications industry.

	UPVC Green Cable TV Duct						
I.D. mm	O.D. mm	Wall thickness mm	Length m	Standard	Product Code		
49	54	1.55-1.70	6	-	TD54X6G		
48.5	54	2.5-2.75	6	BS EN50086	TD54/25X6G		
90.5	96.5	2.8-3.0	6	BS EN 50086	TD90/28X6G		
90	96.5	3.0-3.2	6	BS EN 50086	TD96X6G		

UPVC Grey Duct					
I.D. mm	O.D. mm	Wall thickness mm	Length m	Standard	Product Code
49	54	1.55-1.70	6	-	TD54X6GR
90	96.5	3.0-3.2	6	BS EN 50086	TD96X6GR

UPVC Black Duct					
I.D. mm	O.D. mm	Wall thickness mm	Length m	Standard	Product Code
49	54	1.55-1.70	6	-	TD54X6B
90	96.5	3.0-3.2	6	BS EN 50086	TD96X6B

UPVC Telecommunications Ducts include integral socket

Telecommunications Ducts are available in black, grey and green as standard. Other colours are available on request subject to minimum order quantities and lead times.



Components for repairing sections of damaged duct.

Duct Repair Kits				
Description	Standard Length (m)	Product Code		
96.5mm Duct Repair Kit	0.5	DRK096		

Duct Repair Kits features include:

- → Available in 0.5, 2 and 3m lengths
- → Easy installation
- Assembly instructions supplied



Telecommunications duct features include:

- → Durable, high quality construction
- → Low coefficient of friction for easy cable installation
- → A short 54mm branch on swept tees for trouble-free installation in congested footways







RIDGIDUCT COMMS \rightarrow

Polypipe Civils is able to offer Ridgiduct Comms 94, 100 and 150mm as a sealed system specifically designed for motorway communications applications. Ridgiduct is fully integrated with Polypipe access boxes. (Refer to Lighting section).

Ridgiduct Comms features include:

- → Type 450, normal duty
- → IP47 rated sealed system
- → BBA certified as a fully sealed system
- → Certified to BS EN 50086-2-4 and meets the requirements of MCHW 1530
- → Print options available
- → Available in 6 and 12m lengths to minimise the number of joints



Ridgiduct Comms					
Description	I.D. mm	Length (m)	Product Code		
Purple motorway duct	94	6	RB94X6PMCPPE		
	100	6	RB 100X6PMCPPE		
	150	6	RB 150X6PMCPPE		
	94	12	RB94X12PMCPPE		
	100	12	RB 100X 12PMCPPE		

Conforms to Highways Agency Specification for sealed systems.

Printed Motorway Comms/Power

Also available in black. Please contact us for further information.

Print options available. Please state requirements when ordering.



POLYDUCT COMMS →

Polyduct is manufactured in MDPE or HDPE and is available in coils. It can be used for either open trench or trenchless applications.

Polyduct Comms Polyduct Comms					
O.D. mm	I.D. mm	Length	Product Code		
60	50	50m coil	PD5060X50P		
107	97	50m coil	PD97107X50P		

The above ducting is made to order and is subject to minimum order quantities and lead times. Also available in other lengths.



Features include:

- → IP47 rated sealed system
- → Two part plug allows for rapid fitting, both new and retrofit
- → Integral air test valve
- ightarrow Design resists ejection from the duct
- → All 4 ports can be utilised by the use of an additional draw cord bracket

COMTITE TRANSIT SYSTEMS →

Comflite duct plugs, when used in conjunction with the insertable cable grommets, ensures full compliance with the requirements of Series 1530 of the Highways Agency Specification for Highway Works and is the only transit system accredited by the BBA for motorway comms. When used with Ridgiduct it completes a certified sealed system.

Comlite				
Product Code	Description			
DP94	94mm plug			
DP 100	100mm plug			
DPGO	Blanking grommet with rope attachment point			
DPG9	9mm grommet			
DPG 12	12mm grommet			
DPG 14	14mm grommet			
DPG 16	16mm grommet			
DPG 18	18mm grommet			
DPG21	21mm grommet			
DPG24	24mm grommet			
DPG27	27mm grommet			
DPG9x4	4x9mm grommet			
DPG9x7	7x9mm grommet			
DPRAB	L-bracket for rope attachment			







RIDGICOIL COMMS →

Ridgicoil is a coiled twin wall duct, its flexibility eliminates the need for special bends and the smooth bore has a low co-efficient of friction for ease of cable installation.

Ridgicoil Comms					
Code	O.D. mm	I.D. mm	Length		
RC63X50PMCP	63	50	50m		
RC110X50PMCP	110	94	50m		

Ridgicoil Comms features:

- → Compliance with EN 50086-2-4: Type 450N, normal duty impact resistance
- → Manufactured in polyethylene with excellence impact resistance at low temperatures
- ightarrow Long coil lengths for reduced jointing
- → Factory installed draw cord and coupling
- → Optional sealing rings for sealed system
- → Low weight, high strength



DUCT SPACERS →

High quality injection moulded spacers are available to secure multiple installations of all 94 and 100mm diameter ducts. The unique modular designs enables multiple configurations to be assembled. Duct spacers comply with the requirements of MCHW 1530.

Duct Spacers Duct Spacers				
Description	Duct ID	Product Code		
2 way Duct Spacer (to suit 110mm O.D.)	94	RBS110x2		
4 way Duct Spacer (to suit 110mm O.D.)	94	RBS110x4		
6 way Duct Spacer (to suit 110mm O.D.)	94	RBS110x6		
2 way Duct Spacer (to suit 118mm O.D.)	100	RBS118x2		
4 way Duct Spacer (to suit 118mm O.D.)	100	RBS118x4		
6 way Duct Spacer (to suit 118mm O.D.)	100	RBS 118x6		



DRAW CORD \rightarrow

Manufactured from high quality polypropylene to a nominal breaking strength of 5kN.

Draw Cords	i		
Description	Product Code	Pallet Qty	
6mm Dia. x 220m	DC550	160	
6mm Dia. x 500m (wooden drum)	DC500	72	



SPECIAL NOTE FOR APPLICATIONS SUBJECT TO HIGHWAYS AGENCY REQUIREMENTS ightarrow

It should be noted that a number of versions of the Manual of Contract Documents for Highway. Works are in use and individual contracts can be subject to substantial variation. Suitability should always be checked with the overseeing organisation. Products selected should be BBA approved or meet the requirements of Table 5/2 unless exceptional requirements demand an alternative. It should also be noted that there are differences between requirements for ducts in Series 500 and 1500 of the Specification for Highway Works.





RIDGIDUCT LIGHTING →

Ridgiduct lighting is a twin wall low weight flexible duct system, specifically manufactured in orange for use in street lighting and traffic signals applications. A full range of access and junction boxes, bends, reducers and adaptors completes the system.

Ridgiduct Lighting					
Nom. Size	O.D. mm	Length	Product Code		
94	110	6m	RB94X60(SL or TS)		
100	118	6m	RB 100X60(SL or TS)		
150	178	6m	RB 150X60(SL or TS)		

Ridgiduct Lighting features include:

- → Impact resistance, even at low temperatures
- → BBA approved and complies with BS EN 50086-2-4
- → Flexible in application, with a minimal requirement for special bends
- → Available with print options for traffic signals and street lighting





POLYDUCT LIGHTING →

Polyduct lighing is a single wall alternative to twin wall ducts. Manufactured in orange MDPE or HDPE. It can be used in either open trench or trenchless applications.

Polyduct Lighting						
O.D. mm	I.D. mm	Wall Thickness	Length (m)	Product Code		
60	50	5	6	PD5060X60(TS or SL)		
63	56	3.5	6	PD5663X60(TS or SL)		
107	97	5	6	PD97107X60(TS or SL)		

Available with street lighting or traffic signal print. Please specify with order.



RIDGICOIL LIGHTING →

Ridgicoil's flexibility eliminates the need for special bends and the smooth bore has a low co-efficient of friction for ease of cable installation.

Ridgicoil Lighting						
Code	O.D. mm	I.D. mm	Length			
RC65X500 (SL or TS)	63	50	50m			
RC 110500 (SL or TS)	110	94	50m			

Ridgicoil Lighling features:

- → Compliance with EN 50086-2-4: Type 450N, normal duty impact resistance
- → Long coil lengths for reduced jointing
- → Factory installed draw cord and coupling

Lighting in Scotland has specific requirements and for this purpose Polypipe Civils manufacture a single wall polypropylene duct range.

LIGHTING IN SCOTLAND \rightarrow

Lighting in Scotland						
Description	Nom. Size	I.D. mm	Product Code			
100m coil	60	53	SSL60X100P			
40m coil	100	90	SSI 100X40P			

Purple as standard. Other colours available on request. Minimum order 50 coils.



ACCESS BOXES →

Polypipe Civils offers a comprehensive range of 5 duct access boxes in single, double or triple height units.

Access Boxes						
Product Code	Description	Height mm	Box ope Width	ning* mm Depth	Externa Width	l mm Depth
AC2902751	290x275 Single Unit	300	325	310	390	375
AC4503001	450x300 Single Unit	300	485	335	550	400
AC4503002	450x300 Double Unit	640	485	335	550	400
AC4503003	450x300 Triple Unit	980	485	335	550	400
AC4504501	450x450 Single Unit	300	470	470	550	550
AC4504502	450x450 Double Unit	640	470	470	550	550
AC4504503	450x450 Triple Unit	980	470	470	550	550
AC6004501	600x450 Single Unit	300	635	485	700	550
AC6004502	600x450 Double Unit	640	635	485	700	550
AC6004503	600x450 Triple Unit	980	635	485	700	550
AC6006001	600x600 Single Unit	300	635	635	700	700
AC6006002	600x600 Double Unit	640	635	635	700	700
AC6006003	600x600 Triple Unit	980	635	635	700	700

Access box features include:

- → Robust, single-piece injection or rotational mouldings
- → High strength, structured wall construction
- → Manufactured in impact resistant polyethylene for installation in all conditions
- → Corrosion free and chemical resistant material
- → Ultraviolet light resistant material, suitable for extended storage periods
- → Light, easy to handle, transport and install

- → Provision of guaranteed cover to the ducting of 450 or 750mm for double and triple height units
- Modular construction, allowing access boxes to be used as rising sections as required
- Pre-frepanned points of entry to accommodate 54, 63, 110 and 118mm outside diameter ducting, covering the full range of products in the industry
- → Supplied black as standard, other colours may be available subject to order quantity and lead times



POLE BOXES →

The range of 4 pole boxes is available in 290x275mm and 450x450mm sizes, incorporating integral housings for 114 and 140mm poles and are manufactured from polyethylene. The pole box provides 450mm depth of cover as standard, extendable if required using modular access boxes as rising sections.

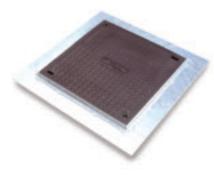
Pole Boxes							
Product Code	Description	Height mm	Box op Width	ening* mm Depth	Extern Width	al mm Depth	Pole Box mm
PB2902751	290x275	640	325	310	680	400	114
PB2902752	290x275	640	325	310	680	400	140
PB4504501	450x450	640	470	470	875	600	114
PB4504502	450x450	640	470	470	875	600	140

^{*} The clear opening for boxes is greater than the clear opening for frames.



^{*}The clear opening for boxes is greater than the clear opening for frames. See the relevant tables for details of clear openings of frames.





COMPOSITE COVERS →

New advanced skid resistance composite covers are available for the range of access, pole and signal boxes. Manufactured in high strength, fibre-reinforced polyester resin and to BS EN 124 Class B 125.

Composite Covers				
Product Code	Nominal Size mm			
CC290275	290×275			
CC450300	450×300			
CC450450	450×450			
CC600450	600×450			
CC600600	600×600			

→ Locking systems also available

Performance

In tests the unique anti-slip composite covers achieve a SRV (Skid Resistance Value) far in excess of minimum limits set by the Country Surveyors Society working party data collection unit 1–96.

Skid Resistance Values				
Test	Value			
Dry Test	SRV87			
WetTest	SRV76			
Equilibrium Wet Test	SRV64			

Frame sold separately



GALVANISED STEEL COVERS →

Galvanised steel covers and frames are manufactured to the FACTA (Fabricated Access Cover Trade Association) Class B specification, equivalent to BS EN 124 Class B 125.

Galvanised Steel Covers & Frames				
Product Code	Clear Opening mm			
GCF290275	290×275			
GCF450300	450×300			
GCF450450	450 × 450			
GCF600450	600×450			
GCF600600	600×600			

Typical places of installation include areas subject to slow moving wheel loads, including footways, pedestrian areas, car parks and verges.



DUCTILE IRON COVERS & FRAMES \Rightarrow

Ductile iron access box covers are manufactured to BS EN 124 Class B 125.

	Ductile Iron Covers & Frames				
Product Code	Clear Opening mm	A mm			
DCF450450	450 x 450	100			
DCF600450	600 x 450	60			
DCF600600	600×600	60			





UPVC SPECIFICATION AND UTILITY DUCTS →

Polypipe Civils specification and utility ducts are widely and successfully used for the carriage of all types of services in a range of applications including industrial, domestic and commercial. Specification ducts are more robust than General Purpose duct.

UPVC utility ducts were the first widely available thermoplastic ducts and are available in a number of different sizes to suit all common specification requirements. Please contact Polypipe Civils technical department for more information.

The most common sizes used are illustrated.

UPVC Specification and Utility duct features include:

- → 54 and 96.5mm Utility ducting for electrical cables, water services, telecommunications and gas services
- → 110 and 160mm 0D Type 4660 ducting in dimensional compliance with BS 4660 available sealed and unsealed

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Type 4660 duct non-sealed							
Dia. inches	Wall thickness mm	Length m	Product Code				
110	3.2-3.5	6	SD110X6B				
160	4.1-4.7	6	SD 160X6B				

(dimensions compliant only)

Type 4660 duct sealed						
Dia. inches	Wall thickness mm	Length m	Product Code			
110	3.2-3.5	6	SD110X6BPE			
160	4.1-4.7	6	SD 160X6BPE			

(dimensions compliant only)